

IN THE ABSTRACT:

Please amend the abstract as shown below, in which deleted terms are shown with strikethrough and/or double brackets, and added terms are shown with underscoring.

ABSTRACT

A method of manufacturing a cylindrical body, comprising the step of forming the cylindrical body  $[(W2)]$  by bending a plate-like work  $[(W1)]$  having first projected  $[[part]]$ finger  $[(7a)]$  to fourth projected  $[[part]]$ finger  $[(7d)]$  at four corned parts and allowing the end faces  $[(1, 2)]$  thereof to abut on each other, wherein the main surface  $[(3)]$  of the cylindrical body on the side where sags  ~~$(6a, 6b)$~~  are present is formed in an outer peripheral wall surface and the rear surface  $[(4)]$  thereof on the side where the burrs  ~~$(5a, 5b)$~~  are present is formed in an inner peripheral wall surface, and a first projected part  $[(8)]$  is formed of the first projected  $[[part]]$ finger  $[(7a)]$  and the third projected  $[[part]]$ finger  $[(7c)]$  and a second projected part  $[(9)]$  is formed of the second projected  $[[part]]$ finger  $[(7c)]$  and the fourth projected  $[[part]]$ finger  $[(7d)]$ . After the cylindrical body  $[(W2)]$  is held by friction stir welding devices  ~~$(20, 120)$~~ , the probe  $[(104)]$  of a friction stir welding tool  $[(100)]$  is buried from the direction of either of the first projected part  $[(8)]$  and the second projected part  $[(9)]$ , and scanned in the direction of the other of the second projected part  $[(9)]$  and the first projected part  $[(8)]$ . The probe  $[(104)]$  is buried and scanned in the state of being displaced to an advancing side.